

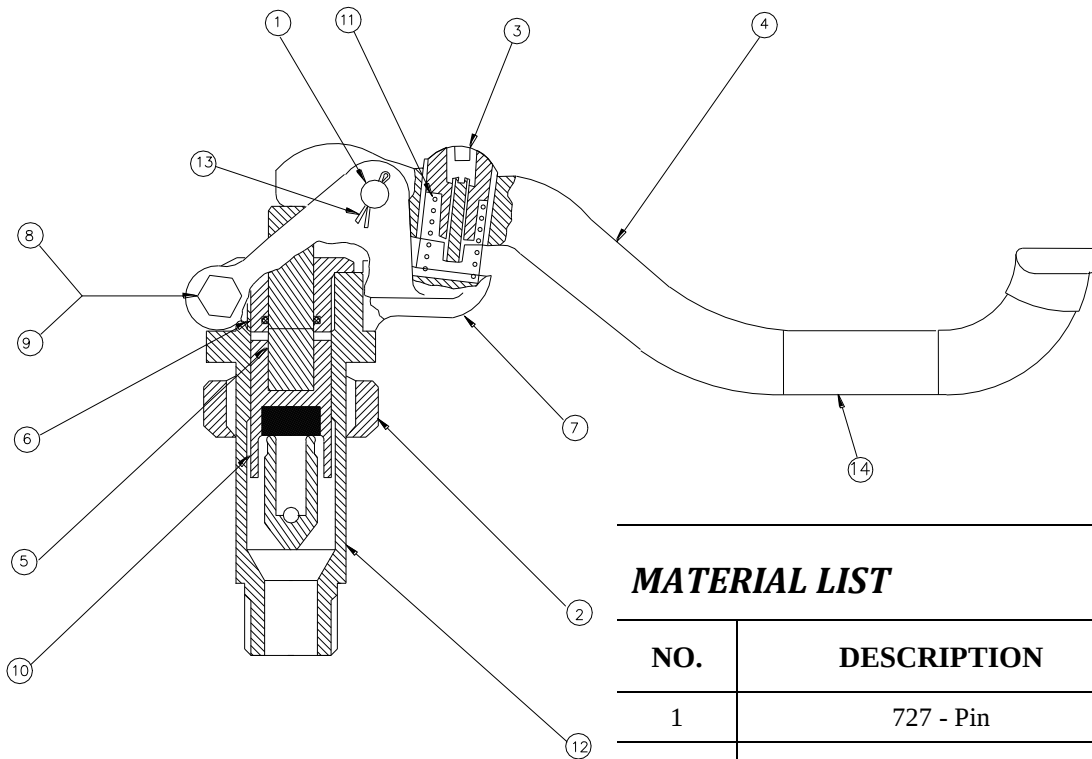


UNITED BRASS WORKS, INC.
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Model R121B Head Valve Assembly

125WSP @ 350°F Max



Install Using V120T Gasket (not included)

MATERIAL LIST

NO.	DESCRIPTION	QTY.
1	727 - Pin	1
2	772 - Body Lock Nut	1
3	R122A – Plug & Screw Assembly	1
4	R126 – Handle Short	1
5	R127 – Valve Stem	1
6	R128 – Stem Guide & O-Ring	1
7	R129 – Valve Fulcrum	1
8	¼ x 20 x 1¾ Hex Head Cap Screw	1
9	V171 - ¼ - 20 Hex Nut	1
10	V115 - Disc Holder	1
11	735A - Compression Spring	1
12	X131 - 2-piece Valve Body	1
13	4052 - Cotter Pin	1
14	X131L – Label for 2-piece Body	1