

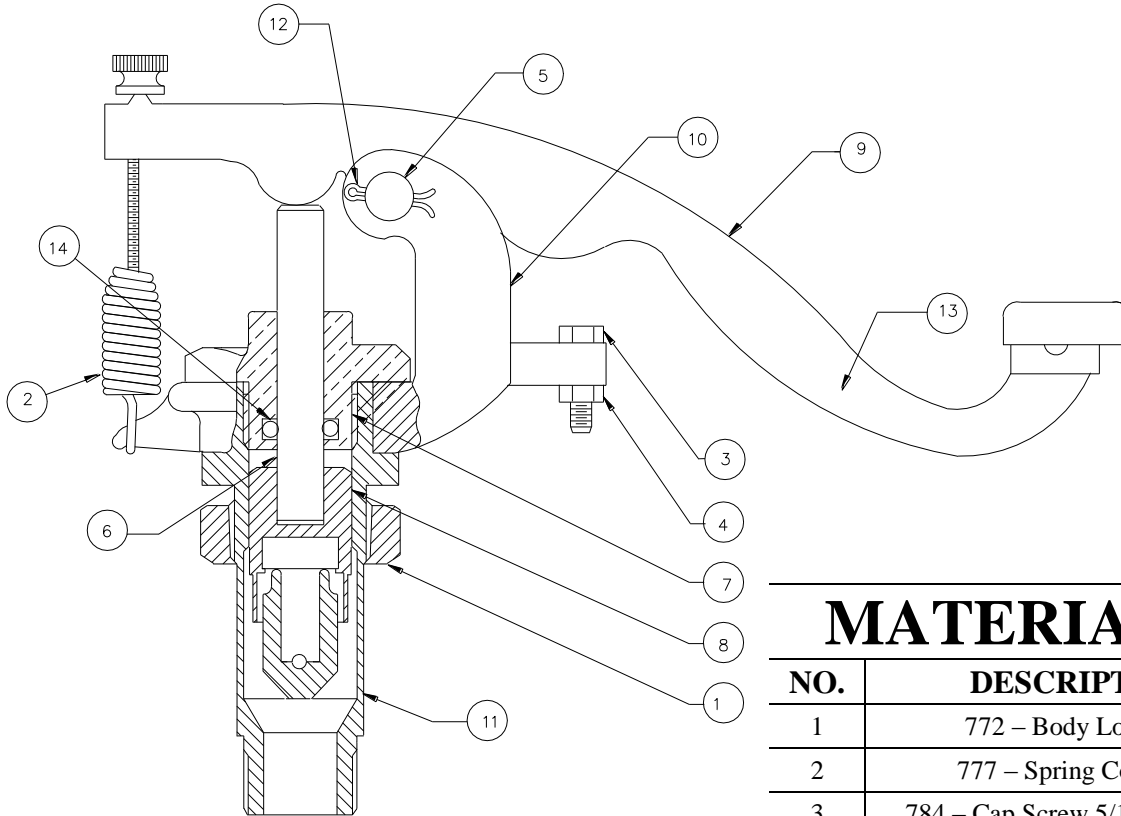


**UNITED BRASS WORKS, INC.**  
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**Model X141**  
**Head Valve Assembly**

**125WSP @ 350°F Max**



**MATERIAL LIST**

NO.	DESCRIPTION	QTY.
1	772 – Body Lock Nut	1
2	777 – Spring Complete	1
3	784 – Cap Screw 5/16 x 7/8 (SS)	1
4	786 – Jam Nut 5/16	1
5	V111 – Fulcrum Pin	1
6	V112 – Stem	1
7	V113 – Stem Guide & O-Ring	1
8	V115 – Disc Holder w/ PTFE	1
9	V118 – Handle Short	1
10	V122 – Head Valve Bracket	1
11	X131 – 2-pc. Valve Body	1
12	4052 – Cotter Pin	1
13	X131L – Label for 2-pc. Valve Body	1

Install Using V120T Gasket (not included)